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WHAT IS CLAIMED IS:

1. A method for detecting an endpoint of an etch process, comprising the steps of:

implanting a dopant within a semiconductor film at a

5 desired implant depth and concentration; and

chemically analyzing a concentration of the implanted dopant released from the semiconductor film during an etch process to determine an endpoint for the etch process.

- 10 2. the method of claim 1, wherein the implant depth is approximately equal to an etch distance.
 - 3. The method of claim 1, wherein the endpoint of the etch process is determined based on a peak concentration of the implant dopant in an etch plasma.
 - 4. A method for detecting an endpoint of an etch process, comprising the steps of:

implanting a dopant into a material at a reference
20 depth;

detecting a concentration of the dopant in an etching environment as the material is etched; and

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determining that the material has been etched to the reference depth when peak concentration of the dopant is detected.

- 5 The method of claim 4, wherein the reference depth is approximately the same as a desired etch distance.
 - 6. The method of claim 4, wherein the reference depth is less than a desired etch distance.
 - 7. The method of claim 4, wherein the step of detecting comprises detecting the concentration of compound formed from the dopant during the etching process.
 - 8. The method of claim 4, wherein the step of detecting comprises mass spectrometry.
 - 9. The method of claim 4, wherein the etching environment comprises a plasma.
 - 10. The method of claim 4, wherein the dopant comprises one of N, H, O, B, P, As, and S.

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- 11. The method of claim 4, wherein the etch process comprises a wet etch.
- 12. The method of claim 4, wherein the etch process5 comprises a dry etch.